



Shipping & Mailing  
Inserting

Relay™ 1000 inserter

# The easy way to automate mail folding and inserting.



# Relay™ 1000 features



## Envelope feeder

60 envelope capacity also lets you load material on the fly for continuous operation.



## Control panel

The simple interface makes job selection easy. Just press and go.



## Convenience feeder

Give everyday mail a professional look by feeding up to 3-pages stapled or unstapled.



## Sheet feeders

Load up to 80 sheets. A sheet feeder is included. A second sheet feeder is an available option.



## Insert feeder

Add impact to your mail piece with a pre-folded brochure, notice or reply envelope.

## Specifications

Throughput	900 per hour, up to 15 pieces per minute
Monthly capacity	4,000
Max number of feeders	3 (2 sheet and 1 insert)
Fold options	C, Double

### Sheet feeder

Capacity	80 sheets
Paper sizes	Letter 8 ½" x 11" or Legal 8 ½" x 14"
Paper weights	Minimum 20 lb, maximum 24 lb

### Insert feeder

Capacity	60
Sizes	Length: 5" minimum to 8 7/8" maximum Height: 3 3/8" minimum to 4 ½" maximum
Material weight	20 to 53 lbs

### Convenience feeder

Daily mail/manual/convenience feeder	Up to 3 sheets stapled or unstapled
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### Envelope feeder

Capacity	60 envelopes
Sizes	#10 (4 ½" Height x 9 ½" Length)
Envelope flap	Flap Length: 1.¼" minimum Parallel Flap: 1 13/16" maximum Executive Flap: 2 ¼" maximum
Envelope weights	Minimum 18 lb, maximum 24 lb

### Physical dimensions

Width	17 3/8"
Depth	20 3/4"
Height	14 3/8"
Height with optional 2nd sheet feeder	17 3/8"
Weight	38 lb
Electrical	North America: 110 VAC, 60 Hz UL approved